

Date: Monday, 19/01/2009 4:52:41 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PANEL
Job Number	: 44927		
Estimate Number	: 13722		
P.O. Number	:	Part Number	: D38763
This Issue	: 19/01/2009 S.O. No. :	Drawing Number	: D3876 PROTO
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : R & D SM/MED FAB	Drawing Revision	: PROTO
Previous Run	:	Material	:
Written By	:	Due Date	: 22/01/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>MF 09-01-19</u>		
Comment	: Est Rev:A 09-01-14 new issue DD verified by:EC		

FOR ENGINEERING USE ONLY

Additional Product

PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	#60029 MLEX SP23 F60029 lexan grey
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MAT NOT PULLED



Comment: Qty.: 3.8664 sf(s)/Unit Total: 3.8664 sf(s)

lexan grey

batch: 105330 HB 9-1-20

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3876

Dwg Rev: PROTOProg Rev: TYPE HB 9-1-20

2- Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 9-1-20

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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ENGINEERING APPROVAL



Comment: SECOND CHECK

09.01.24

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

transfer
Dart Helicopters



SS 09/01/22 (XU)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 19/01/2009 4:52:41 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 44927

Part Number: D38763

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/06/04

Job Completion



W 09.06.26

POSITIVE RECALL

EFFECTIVE

AUTH

RELEASED

DATE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Attach w/d
to
Job #: 00280A /

Product #: _____

Date: 09.01.14

Product Name: 212 Baggage Protectors

Requested By: CP

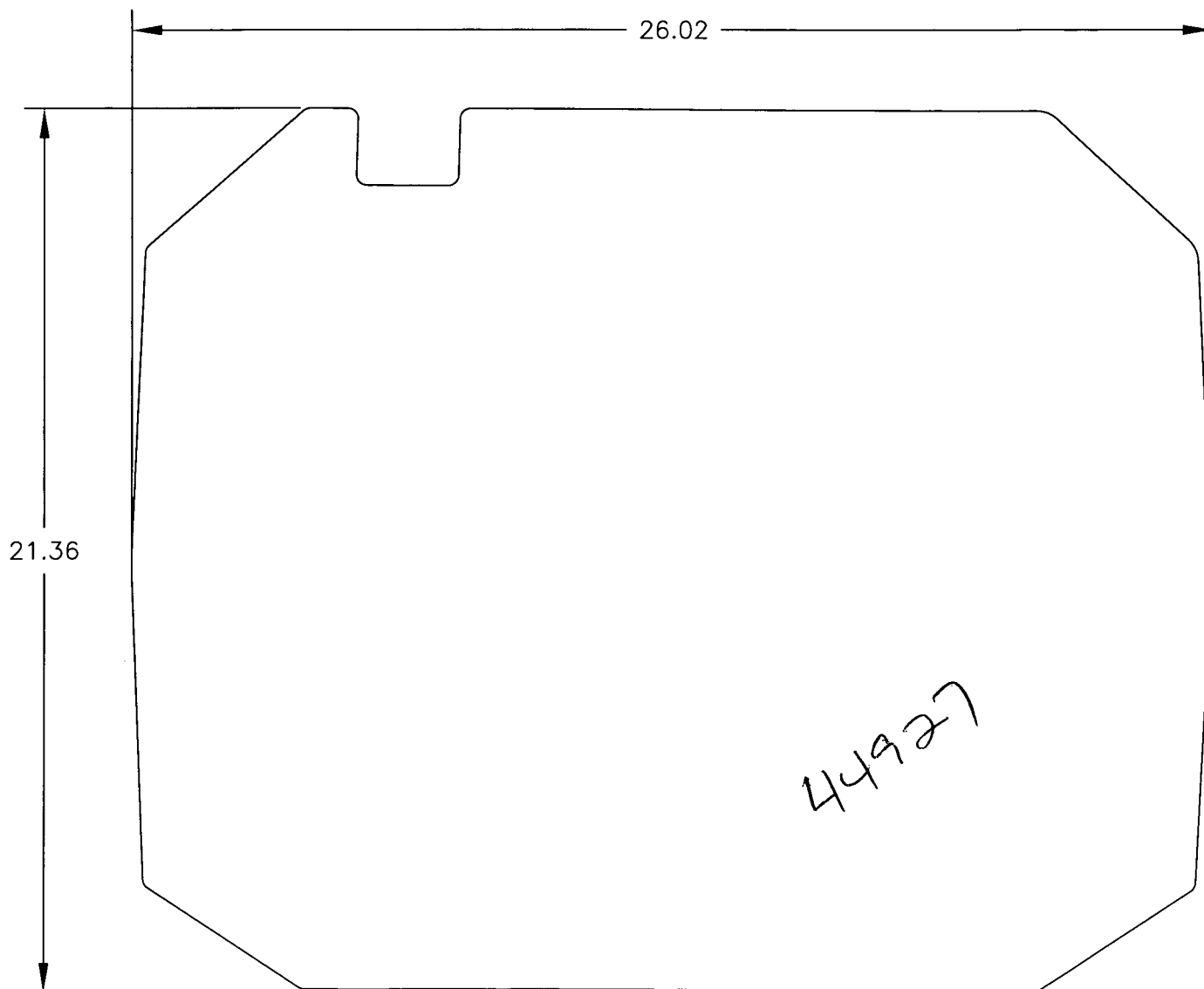
Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3876-1	SF	PANEL	09.01.13	N	ASAP	Need qty(1) of each panel, shipped to Dave Bolt @ Eagle.	
1	D3876-3	SF	PANEL	09.01.13	N	ASAP	Make from DXF's supplied by CP. CP to do dim check &	
1	D3876-5	SF	PANEL	09.01.13	N	ASAP	approval. Need basic IPP or custom work order to track	
1	D3876-7	SF	PANEL	09.01.13	N	ASAP	work steps, in case Mike O decides to keep parts.	
1	D3876-9	SF	PANEL	09.01.13	N	ASAP		
1	D3876-11	SF	PANEL	09.01.13	N	ASAP		

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

09.01.13 *JP*

DESIGN	DRAWN BY <i>JP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3876	REV. A SHEET 2 OF 6
DATE 09.01.13	TITLE PANEL		SCALE NTS



D3876-3 PANEL

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
MACHINE PER DWG FILE "D3676-3A.DXF"

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